

Amendments to the Claims

1-18. (Canceled).

19. (Previously Presented) A core lamination structure of a motor in which a laminated body is formed by laminating a plurality of lamination sheets of thin plate, and the respective lamination sheets are fixedly coupled together by coupling means which are formed on the respective lamination sheets constructing the laminated body so as to be connected together in a row with adjacent lamination sheets,

wherein the coupling means is a caulking portion comprising two moving space holes formed on one side of the respective lamination sheets to allow adjacent lamination sheets to move with respect to one another, and a bending coupling portion located between the two moving space holes which will be bent when a caulking process is performed.

20-22. (Canceled)